

SLIDE WAY NV type/NVT type

STUDROLLER system (Rivet Roller Structure)

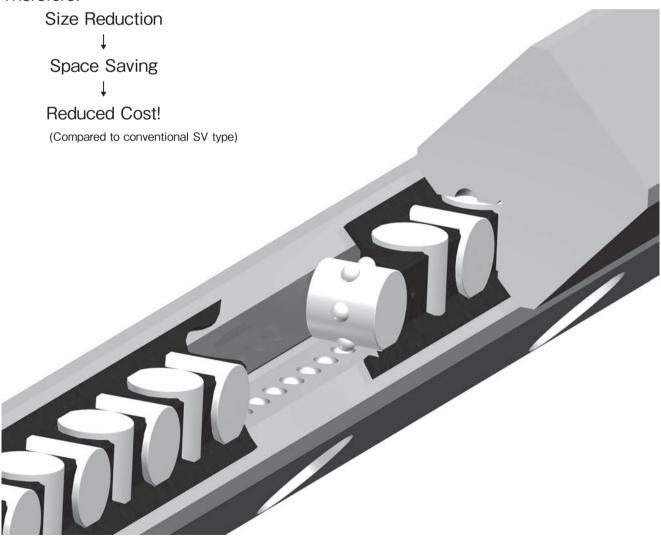
The **STUDROLLER** system is based on a new concept to provide complete prevention of roller-cage slippage during operation. This system permits usage in all orientations and accommodates extremely high acceleration and deceleration.

The number of effective rollers has been increased to a maximum of 18!

The contact length between the rollers and the raceway surface has been extended 30 to 58%!

When compared with conventional SV types, this increases the load rating from 1.3 to 2.5 times!

Therefore:



NB's Slide Way NV and NVT type bearings incorporate *STUDROLLER*, which has been developed based upon a new concept. This next-generation, linear-motion bearings possess smoothness and high accuracy afforded by completely eliminating slippage between the rollers and the raceway surface.

STRUCTURE AND FEATURES

NB's Slide Way NV and NVT types comprise precisely ground rails and R-retainers with built-in *STUDROLLER*s. The rails have been optimally designed so that the *STUDROLLER*s move smoothly, and the *STUDROLLER*s and precision rollers incorporated in the R-retainers enable slip-free operation between the raceway surface and the rollers resulting in motion with minimal frictional resistance.

Non-slip STUDROLLER System

The newly-conceived, built-in **STUDROLLER** system completely eliminates slippage inside the product and permits usage in all orientations, and accommodates extremely high acceleration and deceleration.

Compatibility with Conventional Types

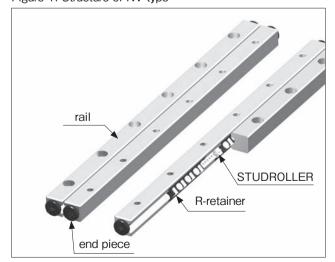
The same dimensions as the Slide Way SV type enable complete compatibility between the two series.

Smooth Movement

The optimum design of the roller raceway and the (resin) R-retainers provides a quiet and smooth movement.

This design also results in less lubrication spray than the Slide Way SV type.

Figure 1. Structure of NV type



^{*} In the NV type, a fastening plate is attached for the purpose of maintaining the center position of the R-retainer before assembly. Please see Installation Procedure on Page 5 and remove the fastening plate before use.

High Rigidity, High Load Capacity

Based on the new rail design, the contact length of the rollers and raceway surface is increased by 30 to 58%, and increasing the number of rollers by narrowing the roller pitch allows a load rating that is 1.3 to 2.5 times greater (compared to the conventional SV type).

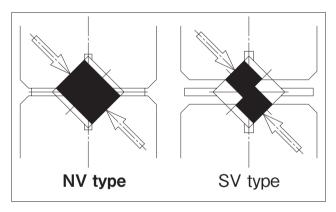
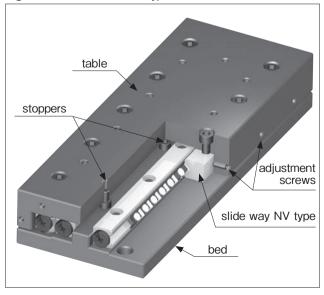


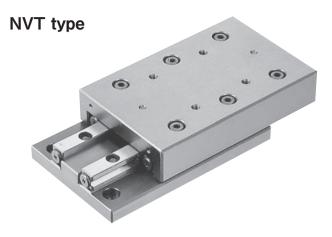
Figure 2. Structure of NVT type





TYPE





NV type

This product comprises a set of four rails, two R-retainers, and eight end pieces. It permits flexible design of the table which allows it to be used in a way that will best suit your application.

NVT type

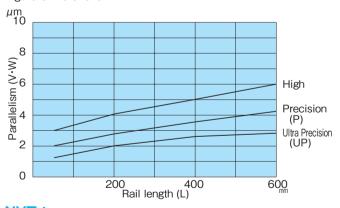
This is a slide table that incorporates the NV type. The table and bed have been precision machined to provide a high degree of accuracy and the product can be used as received, without any need whatsoever for troublesome accuracy or preload adjustments.

ACCURACY

NV type

The accuracy of the Slide Way NV type is represented as parallelism measured across the full length with a method such as shown in Figure 4. It is classified as High (no symbol), Precision (P), or Ultra Precision (UP). Special accuracies can also be accommodated. Please contact NB for details.

Figure 3. Parallelism





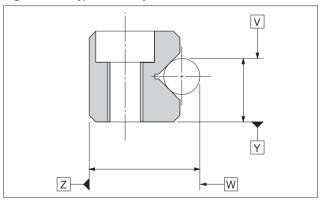
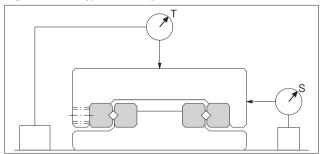


Figure 5. NVT type Accuracy Measurement



The motion accuracy of the slide table NVT type is expressed as deviation on the dial indicators attached to the center of the top and side of the table, when the table is moved back and forth without load.



LOAD RATING

The load rating of the Slide Way NV and NVT types differs depending on the direction of the load.

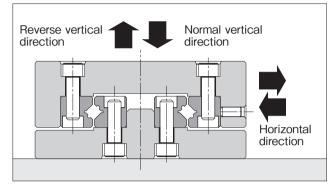
Table 1. Change of Load Rating Corresponding to Load Direction

Deele decemb	Normal vertical direction	1.0 × C
Basic dynamic load rating	Horizontal direction	0.85 × C
load rating	Reverse vertical direction	0.7 × C
Desir delle	Normal vertical direction	1.0 × Co
Basic static load rating	Horizontal direction	0.85 × Co
load rating	Reverse vertical direction	0.7 × Co

There may be a difference depending on size. Please contact NB for details.

Consideration has been given to holes for STUDROLLERs in the raceway surface, and the load rating in each direction has been determined.

Figure 6. Direction of Load



RATED LIFE

The life of the Slide Way or the Slide Table is calculated with the following equations: Rated Life Life Time

$$L = \left(\frac{1}{fw} \cdot \frac{C}{P}\right)^{10/3} \cdot 50$$

L: rated life (km) fw: load coefficient C: basic dynamic load rating (N) P: load (N)

Load Coefficient fw

When calculating the load operating on the Slide Way, in addition to the mass of the object it is necessary to obtain the correct values of many factors including inertial force, and moment, caused by motion speed with various temporal changes. However, linear stroke motion is always accompanied by a repetition of starting and stopping, and there are also uncertain elements such as vibration and impact. This is why correct

$L_{h} = \frac{L \cdot 10^{3}}{2 \cdot \ell_{S} \cdot n_{1} \cdot 60}$

Lh: life time (hours) ls: stroke (m) n1: Number of cycles per minute (cpm) load calculation is difficult. Generally, the load coefficient fw shown in Table 2 is used to simplify the calculation of life.

Table 2. Load Coefficient fw

Operating co	ndition	Load coefficient
Load	fw	
No impact / vibration	15m/min or less	1.0 to 1.5
Low impact / vibration	60m/min or less	1.5 to 2.0
High impact / vibration	60m/min or more	2.0 to 3.5

LUBRICATION AND DUST PREVENTION

Lubrication

The Slide Way is pre-lubricated with lithium soapbased grease prior to shipment and is therefore ready for immediate use. Make sure to lubricate with a similar type of grease periodically according to the operating conditions.

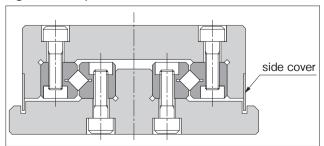
NB also provides grease for low-dust linear systems. Please contact NB for details.

Dust Prevention

When dirt or dust enters the Slide Way, the accuracy and service life may deteriorate. Therefore, when used in a harsh environment,

please protect the Slide Way by providing outside protective covers. (Figure 7)

Figure 7. Example of Dust Prevention Mechanism





MOUNTING NV TYPE

Accuracy of the mounting surface

To maximize the performance of the NB Slide Way, it is recommended that the precision of the mounting surface be finished to be equal to or greater than the degree of parallelism of the Slide Way.

Parallelism of surface 1 against surface A Perpendicularity of surface 2 against surface A Parallelism of surface 3 against surface B Perpendicularity of surface 4 against surface B Parallelism of surface 2 against surface C Parallelism of surface 4 against surface C

Installation Procedure

- Note: * Provide external mechanical stoppers.

 * Set the movement to be less than the specified stroke
- (1) Remove burrs, scratches, and dust from the rail mounting surface of the table and bed, and be careful to prevent contamination during assembly.
- (2) Apply low-viscosity oil to the contact surfaces, and align the table and the bed. (Figure 10a)
- (3) Set the reference surface shown in Figure 4 onto the mounting surface with the rails assembled. Set the table in the center position, and tighten the adjustment screws lightly so that almost no gap remains. (Figure 10b)
- (4) Keep the table in the center, tighten the rail mounting bolts lightly, loosen the end pieces of both end faces, and remove the fastening plate. Following this, firmly retighten the end pieces.
- (5) While maintaining the conditions of (4), gently move the assembly through its stroke being certain to check that the specified stroke length has been secured, and that there is no problem with the operation, or any other irregularity.
- (6) Move the table to the center and tighten only the adjustment screws on the R-retainer with the recommended tightening torque as shown in Table 3. (Figure 10c)
- (7) Gently move the table to one stroke end, and check that the table has surely come into contact with the external mechanical stopper. Following this, tighten the adjustment screws on the R-retainer in the same manner as (6). (Figure 10d)
- (8) Move the table to the opposite stroke end, and tighten in the same manner as (6), (Figure 10e)
- (9) Fasten the mounting bolts on rails 1, 2, and 3 by tightening with the recommended torque shown in Table 4. (Figure 10f)
- (10) Set the dial indicators to the center of the table and to the side (reference surface) of the table. (Figure 10g)
- (11) Perform the final preload adjustment. While moving the table back and forth, repeat steps (6) and (7) until the dial indicators show a minimum deviation.
- (12) Finally, securely fasten rail 4, which has been provisionally mounted, using the recommended torque. As with the adjustment screws, successively tighten the mounting bolts on the R-retainer while moving the table.

Figure 8. Accuracy of Mounting Surface

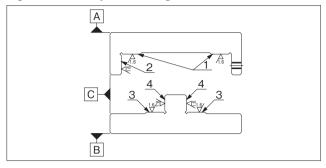


Figure 9. Example of Mounting

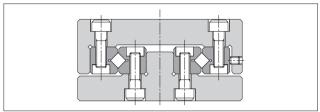
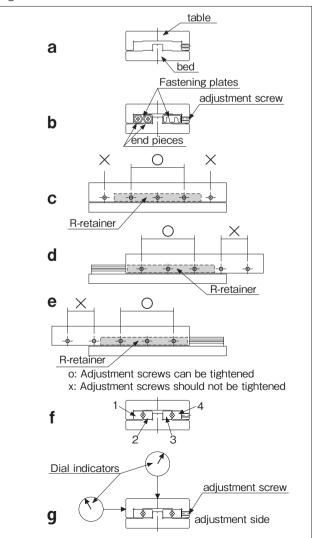


Figure 10. Installation Method



SLIDE SCREW

SLIDE WAY

Table 3. Recommended Torque for Adjustment Screws Unit/N·m

Part number	Size of screws	Torque
NV2	M3	0.012
NV3	M4	0.05
NV4	M4	0.08
NV6	M5	0.20
NV9	M6	0.40

Table 4. Recommended Torque for Mounting Bolts Unit/N·m

Size of screws	Torque
M3	1.4
M4	3.2
M5	6.6
M6	11.2
M8	27.6

(When using steel alloy bolts)

SPECIAL MOUNTING BOLT BT TYP

To mount the Slide Way using its counter bore. use of the BT type of special mounting bolt is recommended.

Figure 11. Special Mounting Bolt

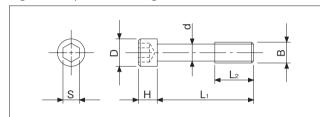


Table 5. Special Mounting Bolt

Part number	В	d	D	Н	L ₁	L ₂	S	Applicable
r art riumbei	ь	mm	mm	mm	mm	mm	mm	track rail
BT 3	МЗ	2.3	5	3	12	5	2.5	NV 3
BT 4	M4	3.1	5.8	4	15	7	3	NV 4
BT 6	M5	3.9	8	5	20	8	4	NV 6
BT 9	M6	4.6	8.5	6	30	12	5	NV 9
BT12	M8	6.25	11.3	8	40	17	6	NV12

PRECAUTIONS FOR USE

Careful Handling:

The NV type is packaged as a set of rails and R-retainers. Do not separate or disassemble until assembly/installation is completed. Dropping this product may cause the rolling elements to make dents in the raceway surface. This will prevent smooth motion and will also affect accuracy. Be sure to handle the product with care.

Exceeding the specified stroke (over-stroke) may cause the raceway surface of the rail to be damaged and the performance of the STUDROLLER to drastically deteriorate. Be sure to provide external mechanical stoppers and use the product within the specified allowable stroke.

Adjustment:

Using the product with insufficient accuracy of the mounting surface or before adjusting the preload will cause the motion accuracy of the product to drop and will have a negative influence upon product life and accuracy. Make sure to assemble, install, and adjust the product with care.

Use as a Set:

The accuracy of the rails has been matched within each set. Note that the accuracy may be affected when the rails of different sets are combined.

Operating Temperature:

The product uses resin parts. Avoid using the product in high temperatures; use the product in environments that are lower than 80°

Adjustment Screws:

The accuracy and preload of the NVT type Slide Table has been factory-adjusted to the optimal level. Do not touch the adjustment and rail mounting screws.

Allowable Load:

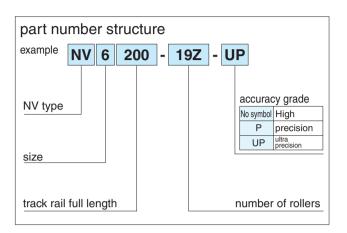
The allowable load is the load under which the sum of the elastic deformation of the roller elements and the raceway surface is small on a contact portion where the contact stress of the rolling elements and the rail surface is a maximum, permitting a smooth rolling motion.

Fastening Plates:

In the NV type, fastening plates are attached at both end faces of the rails to maintain the R-retainer center position prior to assembly. The fastening plates are not required when the NV type is used mounted to a table, bed, or the like; however, when removal of the NV type is necessary such as when it will be reassembled, be sure to return the R-retainer to the proper center position, secure the fastening plates with the end pieces, and then remove the NV type.



NV TYPE





	stroke	roller	number of																					
part number		diameter	rollers	L	Α	В	С	M×P	Ν															
part nambor	ST	D	Z																					
	mm	mm		mm	mm	mm	mm	mm	mm															
NV2030- 5Z	18		5	30				1 × 15																
NV2045- 9Z	25		9	45				2 × 15																
NV2060-15Z	30		15	60				3 × 15																
NV2075-19Z	40		19	75				4 × 15																
NV2090-23Z	50		23	90				5 × 15																
NV2105-27Z	65	2	27	105	12	6	5.7	6 × 15	7.5															
NV2120-33Z	70		33	120				7 × 15																
NV2135-37Z	80		37	135				8 × 15																
NV2150-41Z	90		41	150				9 × 15																
NV2165-47Z	95		47	165				10 × 15																
NV2180-51Z	100		51	180				11 × 15																
NV3050- 9Z	25		9	50				1 × 25																
NV3075-13Z	48		13	75				2 × 25																
NV3100-19Z	60		19	100				3 × 25																
NV3125-23Z	83	3	23	125	18	8	8.65	4 × 25	12.5															
NV3150-29Z	90	3	29	150	10	0	0.00	5 × 25	12.5															
NV3175-35Z	103] [35	175				6 × 25	
NV3200-41Z	113		41	200				7 × 25																
NV3225-43Z	150		43	225				8 × 25																
NV4080- 9Z	60		9	80				1 × 40																
NV4120-17Z	75		17	120				2 × 40																
NV4160-23Z	105	4	23	160	22	11	10.65	3 × 40	20															
NV4200-29Z	130		29	200		11	10.03	4 × 40	20															
NV4240-37Z	143		37	240	10			5 × 40																
NV4280-43Z	170		43	280				6 × 40																

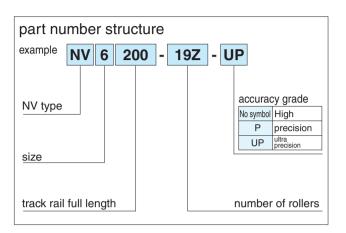
(N) MXP (N) P *High grade: A⁰_{0.2} Precision grade (P): A⁰_{0.1} Ultra Precision grade (UP): A⁰_{0.1} A set consists of 4 rails, 2 R-retainers, and 8 end pieces.

major dim	ensions					basic loa	ad rating	allowable	mass	
E	F	d	G	Н	Т	dynamic C	static Co	load F		size
mm		mm	mm	mm	mm	N	N	N	g	
						1,360	1,520	500	33	2030
						2,330	3,050	1,010	49	2045
						3,990	6,110	2,030	62	2060
						4,740	7,630	2,540	74	2075
						5,460	9,160	3,050	91	2090
2.5	M3	2.55	4.4	2	2	6,160	10,600	3,560	103	2105
						6,830	12,200	4,070	120	2120
						7,490	13,700	4,580	132	2135
						8,130	15,200	5,090	149	2150
						9,370	18,300	6,110	161	2165
						9,970	19,800	6,620	174	2180
						6,150	8,060	2,680	97	3050
						8,440	12,100	4,030	140	3075
						12,500	20,100	6,720	192	3100
3.5	M4	3.3	6	3.1	2	14,400	24,200	8,060	245	3125
0.0	141-1	0.0		0.1	_	16,300	28,200	9,410	290	3150
						19,800	36,300	12,100	337	3175
						21,500	40,300	13,400	385	3200
						23,200	44,300	14,700	434	3225
						12,100	15,700	5,250	265	4080
						20,700	31,500	10,500	400	4120
4.5	M5	5 4.3 8	8	4.2	2	28,500	47,200	15,700	530	4160
4.5	IVIO	4.0	8	7.2	_	32,100	55,100	18,300	660	4200
						39,000	70,900	23,600	800	4240
						45,600	86,600	28,800	930	4280

1N ≒ 0.102kgf

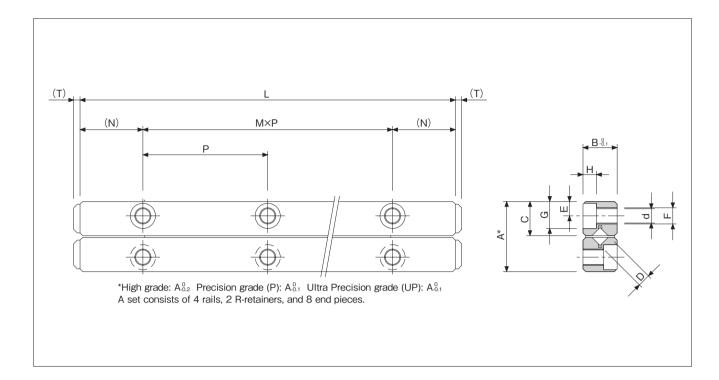


NV TYPE





	stroke	roller	number of							
part number	ST	diameter D mm	rollers Z	L	A	В	C	M×P	N	
		111111		mm	mm	mm	mm	mm	mm	
NV6100- 9Z	63		9	100				1 × 50		
NV6150-15Z	85		15	150				2 × 50		
NV6200-19Z	135		19	200				3 × 50		
NV6250-25Z	158	6	25	250	31	15	15.15	4 × 50	25	
NV6300-31Z	180		31	300				5 × 50		
NV6350-35Z	230		35	350				6 × 50		
NV6400-39Z	275		39	400				7 × 50		
NV9200-13Z	120		13	200				1 × 100		
NV9300-21Z	170	9	21	300	4.4	22	21.5	2 × 100	50	
NV9400-29Z	220	9	29	400	44	22	21.5	3 × 100	50	
NV9500-35Z	300		35	500				4 × 100		
NV12300-15Z	180		15	300				2 × 100		
NV12400-21Z	230	12	21	400	E0	28	28.5	3 × 100	50	
NV12500-27Z	280		27	500	58	20	20.5	4 × 100	50	
NV12600-31Z	380		31	600				5 × 100		

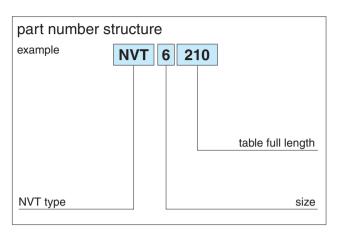


major dim	ensions					basic loa	ad rating	allowable	mass	
E mm	F	d mm	G mm	H mm	T mm	dynamic C N	static Co N	load F N	g	size
		111111	111111	111111	111111	29,600	37,500	12,500	650	6100
								-		
						50,900	75,100	25,000	970	6150
						60,600	93,900	31,300	1,300	6200
6	M6	5.2	9.5	5.2	3	69,800	112,000	37,500	1,620	6250
						87,000	150,000	50,000	1,940	6300
						95,000	169,000	56,000	2,360	6350
						104,000	187,000	62,000	2,780	6400
						96,000	128,000	42,000	2,720	9200
9	M8	6.8	10.5	6.2	4	143,000	213,000	71,000	4,080	9300
9	IVIO	0.8	10.5	0.2	4	186,000	298,000	99,000	5,440	9400
						226,000	384,000	128,000	6,790	9500
						228,000	317,000	105,000	6,770	12300
12	M10	8.5	13.5	0.0	4	271,000	396,000	132,000	9,040	12400
12	IVITO	0.0	13.5	8.2	4	352,000	555,000	185,000	11,300	12500
						391,000	635,000	211,000	13,560	12600

1N ≒ 0.102kgf



NVT TYPE





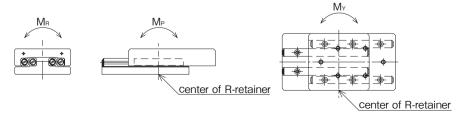
part number	stroke		dimer	nsions		ta		mour mensio	nting ho	ole		table-		ounting nsions	g hole			
·	ST mm	A mm	B mm	L mm	b mm	P₁ mm	S ₁	ℓ _a mm	N mm	M × P mm	h ₁ mm	h ₂ mm	t ₁ mm	t ₂ mm	S ₂	lь mm	P ₂ mm	
NVT2035	18			35						-								
NVT2050	30			50						1 × 15								
NVT2065	40			65						2 × 15			- 3.4					
NVT2080	50			80						3 × 15								
NTV2095	60		-0.2	95						4 × 15							30	
NTV2110		21 ^{± 0.1}	40 ^{-0.2}	110	14	15	МЗ	6	17.5	5 × 15	16	_		_	M2	6		
NVT2125	80			125						6 × 15								
NVT2140	90			140						7 × 15								
NVT2155	100			155	_					8 × 15								
NVT2170	110			170						9 × 15								
NVT2185	120			185						10 × 15								
NVT3055	30			55						-								
NVT3080	45			80						1 × 25								
NVT3105	60			105						2 × 25								
NVT3130	75	28 ^{± 0.1}	60 ^{± 0.1}	130	18.5	25	M4	8	27.5	3 × 25	40	_	5.5	_	МЗ	6	40	
NVT3155	90	20	00	155	10.0	20	171-		27.5	4 × 25	40		0.0		IVIO		40	
NVT3180	105			180						5 × 25								
NVT3205	130			205						6 × 25								
NVT3230	155			230						7 × 25								
NVT4085	50			85						-								
NVT4125	75			125						1 × 40								
NVT4165	105	35 ^{± 0.1}	80 ^{± 0.1}	165	24	40	M5	10	42.5	2 × 40	55	_	6.5	_	МЗ	6	55	
NVT4205	130	35 = 0.1	35 = 0.1	80 = 0.1	205	24 4	70	IVIO	10	72.0	3 × 40	- 55		0.0		IVIO		
NVT4245	155			245						4 × 40								
NVT4285	185			285						5 × 40								

• • • • • • • • **(((** Ш ď **((((a)** $^{\circ}$ \oplus $^{\circ}$ \oplus $^{\circ}$ \oplus , ⊕ **(l**7 ℓ_6 S_1 Ν M×P (N) S_2 ℓ_4 Depth ℓ_b Depth ℓ_a ℓ_2 (ℓ_1) ℓ_1

		bed		ace mo	•	g hole				mo ⁻	racv*		ing	allowable allowable static moment				mass	size
$d \times D \times h$ mm	C₁ mm	C ₂ mm	ℓ ₁ mm	ℓ₂ mm	l _з mm	ℓ ₄ mm	ℓ ₅ mm	ℓ ₆ mm	ℓ ₇ mm	T μm	S μm	C	Co N	F N	M _P N⋅m	$\begin{matrix} M_Y \\ N \cdot m \end{matrix}$	M _R N·m	g	
				25	_	_	_	_	_	2	4	1,360	1,520	500	10.1	8.8	13.7	200	2035
				40	_	_	_	_	_	2	4	2,330	3,050	1,010	19.0	18.7	21.2	287	2050
				55	_	_	_	_	_	2	5	3,190	4,580	1,520	36	35	35	_	2065
				70	_	40	_	_	_	2	5	3,990	6,110	2,030	53	53	40		2080
				85	_	55	_	_	_	2	5	4,740	7,630	2,540	80	79	53		2095
$3.5 \times 6.5 \times 3.5$	6.5	10.9	5	100	_	70	_	_	_	3	6	5,460	9,160	3,050	104	106	58		2110
				115	_	85	_	_	_	3	6	6,160	10,600	3,560	130	135	63		2125
				130	_	100	_	70	_	3	6	6,830	12,200	4,070	171	176	77		2140
				145	_	115	_	85	_	3	6	7,490	13,700	4,580	217	220	91		2155
				160	_	130	_	100	_	3	7	8,130	15,200	5,090	276	289	96		2170
				175	_	145	_	115	85	3	7	8,750	16,800	5,600	318	338	101	,	2185
				35	_	_	_	_	_	2	5	6,150	8,060	2,680	22.9	36	39		3055
				60	_	_	_	_	_	2	5	8,440	12,100	4,030	125	119	152		3080
				85	_	_	_	_	_	3	6	10,500	16,100	5,370	188	185	179	,	3105
4.5×8×4.5	9	15	10	110	_ 	_	_	_	_	3	6	14,400	24,200	8,060	301	319	205		3130
				135	85 110	_	_	_	_	3	6 7	16,300	28,200	9,410	425 628	438 634	262		3155
				185	135	85	_	_		3	7	18,100	32,200	10,700	760	778	345 371		3180 3205
				210	160	110				3	7	-,	,	12,100	903	934	397		3230
				65	-	_	_			2	5	21,500	40,300 15,700	13,400	155	146	274	,	4085
				105						3	6	,	31,500	10.500	328	356	352	, -	4125
				145	_	_	_	_	_	3	7	24.700	39,300	13.100	651	657	587	,	4165
5.5×10×5.4	10.5	18	10	185	105	_	_	_	_	3	7	32.100	55,100	18,300	1.060	1.090	744	-,	4205
				225	145	_	_	_	_	3	7	35,600	63,000	21,000	1,570	1,580	980	,	4245
				265	185	_	_	_	_	3	7	42.400	-	26.200	,	2,170	1.050		4285
											· ·		. 5,. 50	_0,_00	_,000	_,	.,000	_,	

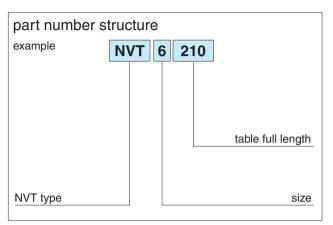
^{*} For accuracy T and S, see Page 3

 $1N \doteq 0.102 \text{kgf} \quad 1N \cdot \text{m} \doteq 0.102 \text{kgf} \cdot \text{m}$





NVT TYPE





part number	stroke		dimer	sions		ta		moun mensic		ole		table-		ounting nsions	g hole		
ponentania	ST mm	A mm	B mm	L mm	b mm	P₁ mm	S ₁	ℓ a mm	N mm	M × P mm	h₁ mm	h ₂ mm	t₁ mm	t ₂ mm	S ₂	lь mm	P ₂ mm
NVT6110	60			110						_							
NVT6160	95			160						1 × 50							
NVT6210	130			210						2 × 50							
NVT6260	165	$45^{\pm0.1}$	100 ± 0.1	260	31	50	M6	12	55	3 × 50	60	92	8	15	M4	8	60
NVT6310	200			310						4 × 50							
NVT6360	235			360						5 × 50							
NVT6410	265			410						6 × 50							
NVT9210	130			210						_							
NVT9310	180	60 ^{± 0.1}	145 ^{± 0.1}	310	13	25	MR	16	105	1 × 100	90	135	11	20	M4	8	90
NVT9410	220	00	140	410	43 85	85 M8	16	103	2 × 100	90	133	11	20	1014	0	90	
NVT9510	300			510						3 × 100							

• • • • • • • • **O ((** В ď **((((a) (l**7 ℓ_6 S₁ M×P (N) <u>S</u>2 ℓ_4 Depth ℓ_b Depth ℓa ℓ_2 (ℓ_1)

bed-surface mounting hole dimensions											motion racuracy*		c load ting allowable load		allowable static moment			mass	size
$\begin{array}{c} d\times D\times h\\ mm \end{array}$	C₁ mm	C ₂ mm	ℓ ₁ mm	ℓ₂ mm	lз mm	ℓ ₄ mm	ℓ_{5}	ℓ ₆ mm	ℓ ₇ mm	T μm	S µm	C N	Co N	F N	M _P N⋅m	$M_{Y} \\ N \cdot m$	M _R N•m	g	
7×11.5×7	13	23	10	90	-	_	_	_	_	3	6	29,600	37,500	12,500	542	506	782	3,300	6110
				140	_	-	_	_	_	3	6	40,700	56,300	18,700	947	932	1,020	4,850	6160
				190	90	-	_	_	_	3	7	50,900	75,100	25,000	1,640	1,590	1,440	6,310	6210
				240	140	ı	ı	_	_	3	7	69,800	112,000	37,500	2,700	2,780	1,680	7,790	6260
				290	190	_	_	_	_	3	7	78,800	131,000	43,800	3,780	3,830	2,100	9,260	6310
				340	240	140	_	_	_	4	8	87,400	150,000	50,100	5,600	5,590	2,770	10,900	6360
				390	290	190	_	_	_	4	8	104,000	187,000	62,600	7,480	7,670	3,000	12,460	6410
9×14×9	16	29	55	100	-	_	_	_	_	3	6	96,000	128,000	42,600	1,720	2,120	2,290	12,550	9210
				200	_	_	_	_	_	3	6	143,000	213,000	71,100	6,560	6,580	5,370	18,000	9310
				300	100	_	_	_	_	3	7	186,000	298,000	99,500	12,700	12,700	7,820	24,010	9410
				400	200	_	_	_	_	3	7	206,000	341,000	113,000	18,700	18,700	10,200	30,100	9510

^{*} For accuracy T and S, see Page 3

1N = 0.102 kgf $1N \cdot m = 0.102 \text{kgf} \cdot m$

